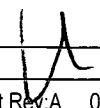


Date: Friday, 15/02/2008 10:42:27 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BLANKING PLATE
Job Number :	37473		
Estimate Number :	13188		
P.O. Number :		Part Number :	D37571
This Issue :	15/02/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3757 U/R
First Issue :	/ /	Project Number :	N/A
Previous Run :		Drawing Revision :	U/R
	Type :	Material :	
	SMALL /MED FAB	Due Date :	15/02/2008
Written By :		Qty:	10
Checked & Approved By :		Um:	Each
Comment :	Est Rev:A 08-01-30 new issue DD verified by:EC		



Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304S16GA	304/316 .063 Sheet
-----	-----------	--------------------



Comment: Qty.: 0.0653 sf(s)/Unit Total : 0.6531 sf(s)

304 stainless sheet .063" thick

(M304S16GA)

Batch: 106680 106860

106680 106860 106860

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D3757

Dwg Rev: U/R

Prog Rev: U/R

10 10 10

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Deburr if necessary

mf 08-02-15

08-02-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/01/19	#	one parts scan was to be used for Drilling template.	<i>[Signature]</i>	Give Part A DT to Scrap and Destroy	MF 08-02 19	<i>[Signature]</i> 08/02/19	<i>[Signature]</i>	08/02/19
				no Replacel Qty (1)				

NOTE: Date & initial all entries

Date: Friday, 15/02/2008 10:42:27 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLANKING PLATE

Job Number: 37473

Part Number: D37571

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



ENGINEERING
APPROVAL

Comment: INSPECT WORK TO CURRENT STEP

08.02.19

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ~~474~~

12/3/12(-2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



11 08.02.27

POSITIVE RECALL

EFFECTIVE 08.02.15 AUTH 11

RELEASED 11 DATE 08.03.07

6.1 Powder coat white gloss
as per drawing

FL
08/03/12

(5)

6.2 Qc 3

BR
08-03-12

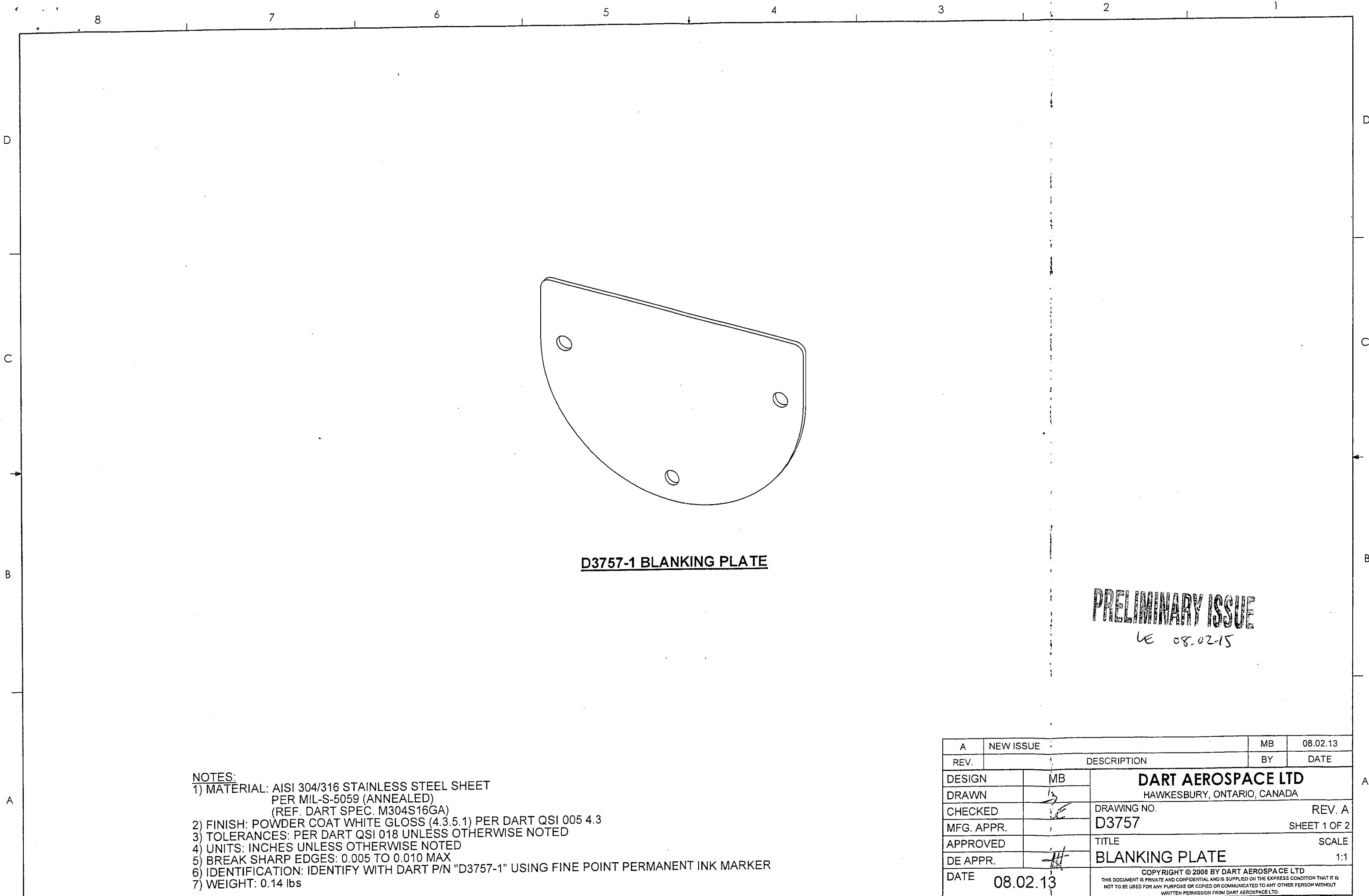
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			




NOTE: Date & initial all entries

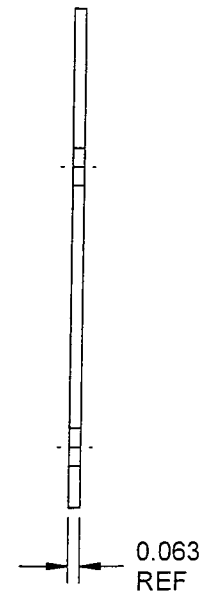
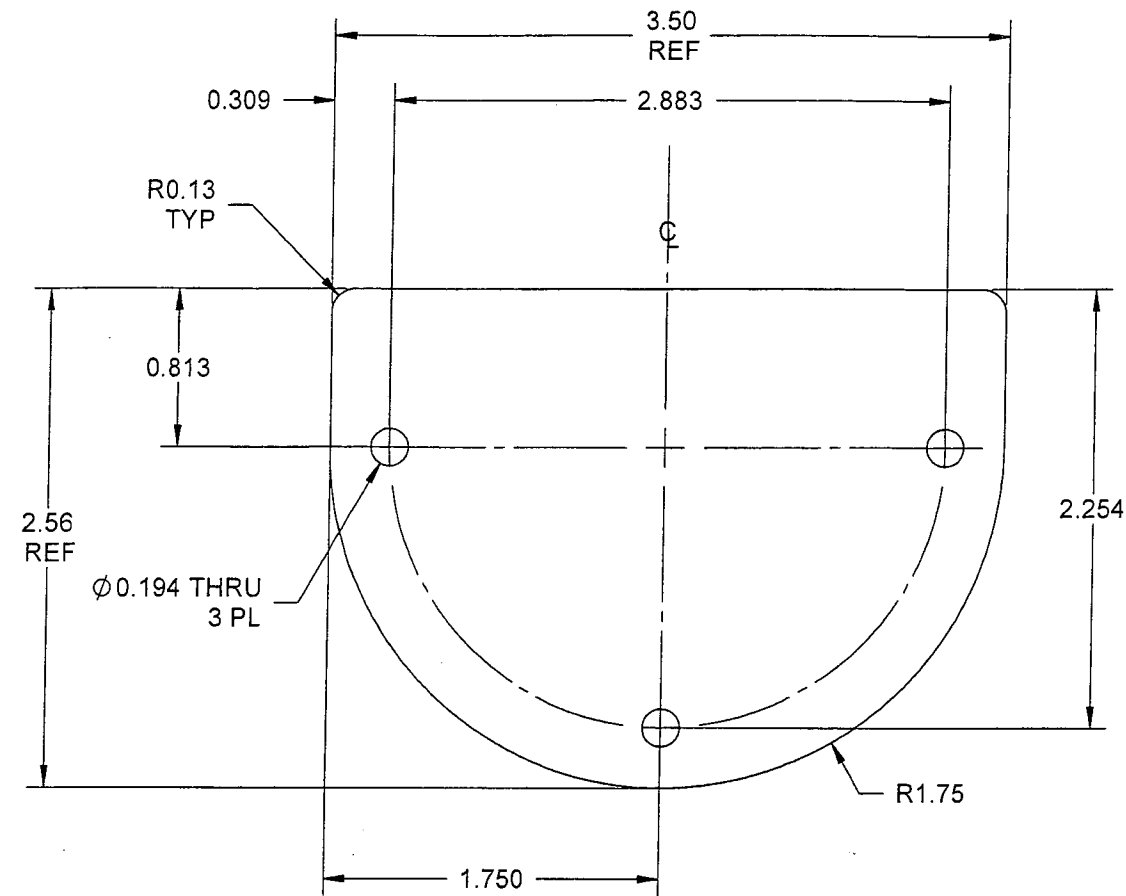


D3757-1 BLANKING PLATE

PRELIMINARY ISSUE
LE 08.02.13

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET
PER MIL-S-5059 (ANNEALED)
(REF. DART SPEC. M304S16GA)
 - 2) FINISH: POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3757-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.14 lbs

A	NEW ISSUE	MB	08.02.13
REV.	DESCRIPTION		BY DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3757	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BLANKING PLATE	1:1
DATE	08.02.13	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3757-1 BLANKING PLATE

PRELIMINARY ISSUE
 08.02.15

DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	MB	DRAWING NO.	REV. A
MFG. APPR.		D3757	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BLANKING PLATE	1:1
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